PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file HM 0028 PCT/Kr/H		FOR FURTHER	ACTION	See Form PCT/IPEA/416
International application No. PCT/EP2004/007700		International filing da 09.07.2004	te (day/month/year)	Priority date (day/month/year) 13.08.2003
International Patent Class H01M2/02	ssification (IPC) or n	ational dassification an	d IPC	
Applicant HILLE & M]LLER G	мвн			
1. This report is the Authority under A	e international pre Article 35 and trai	liminary examination asmitted to the application	report, established by ant according to Artic	y this International Preliminary Examining le 36.
2. This REPORT c	onsists of a total of	of 4 sheets, including	this cover sheet.	
3. This report is als	o accompanied b	y ANNEXES, compris	sing:	
		o the International Bu		
ariak	ts of the description sheets containing in the containing in the containing in the containing the containing in the cont	A Lecturguous SAIN	vings which have bee rized by this Authority	en amended and are the basis of this report y (see Rule 70.16 and Section 607 of the
n a de la companya de	ts which supersect nd the disclosure llemental Box.	te earlier sheets, but in the international ap	which this Authority coplication as filed, as i	onsiders contain an amendment that goes indicated in Item 4 of Box No. I and the
344061106	taning anywor tab	ureau only) a total of les related thereto, in Listing (see Section 8	COMPULER RESUSTIA 16	mber of electronic carrier(s)) , containing a orm only, as indicated in the Supplemental ive Instructions).
4. This report conta	ins indications re	lating to the following	items:	
⊠ Box No. I	Basis of the opin	nion		
☐ Box No. II	Priority			
Box No. III	Non-establishment of opinion with regard to novelty, inventive step and industrial applicability			
☐ Box No. IV	Lack of unity of invention			
⊠ Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
☐ Box No. VI	Certain documents cited			
Box No. VII	Certain defects in the international application			
Box No. VIII	Certain observat	ions on the internatio	nal application	
Date of submission of the demand			Date of completion of this report	
11.08.2005			16.11.2005	
Name and mailing address of the international preliminary examining authority:			Authorized Officer	
European Patent Office - P.B. 5818 Patentlaan 2 NL-2260 HV Rijswijk - Pays Bas Tel. +31 70 340 - 2040 Tx: 31 651 epo ni Fax: +31 70 340 - 3016			Métais, S	The state of the s
			Telephone No. +31 7	0 340-

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

PCT/EP2004/007700

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

23611-16

No:

Claims

1 4 5 7-10

Inventive step (IS)

Yes: Claims

3611-16

Claims No:

1 2 4 5 7-10

Industrial applicability (IA)

Yes: Claims

1-16

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET) IAP20 RCC'd FORTO 10 FEB 2006
International application No.

PCT/EP2004/007700

1. Reference is made to the following document:

D1: EP 0 991 133 A (RAY O VAC CORP) 5 April 2000 (2000-04-05)

2 INDEPENDENT CLAIM 1

The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claim 1 is not new in the sense of Article 33(2) PCT. Document D1 discloses (paragraphs 31, 33, 61, 68, 71, 72, 75 to 77 and 84, and claims 1 and 4): a plate suitable for producing housings or lids for button cell batteries, comprising a core layer of steel, a copper or nickel clad top layer at one side of the core layer and a nickel top layer at the other side of the core layer, characterized in that the nickel top layer has been applied by cladding or plating the nickel and in that the core layer of steel has a thickness of up to 0.11mm.

3 DEPENDENT CLAIMS 2, 4, 5, 7-10

Dependent claims 2, 4, 5, 7-10 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of novelty and/or inventive step (Article 33(2) and (3) PCT).

4 DEPENDENT CLAIMS 3, 6, 11-16

The combination of the features of dependent claims 3, 6, 11-16 are neither known from, nor rendered obvious by, the available prior art. The reasons are as follows: there is no indication in the prior art that the nickel layer is applied on the core layer of steel of claim 1 by physical or chemical vapour deposition. Moreover, it is not described in the prior art that the deposited nickel layer between the core layer of steel and the copper or nickel clad layer is thinner than the deposited nickel top layer and no process of manufacture as described in claims 11 to 16 is disclosed in the prior art.